Installation Instructions

Check that the opening is level (in the horizontal plane), Plumb (in the vertical plane), true (across both planes), and square (across the diagonals) before proceeding with installation of this product.

Measure this product prior to installation for sufficient clearance between product frame and opening.

The installation of the proper type of flashing to the opening is critical to maintaining the weather resistant barrier. Please follow the flashing manufacturer's recommended installation method for flashing installation.

The joint between this fenestration product and the flashed opening should be sealed with the appropriate type of sealant, recommended by the sealant manufacturer for the type of application. The sealant manufacturer's recommended application instructions for proper joint size and sealing technique must be followed.

Making sure that sashes or operation panels are closed and locked during installation, center this product into opening checking and measuring for level, plumb, true, and square.

This product should only be secured to the opening when it is level, plumb, true and square. Follow the appropriate fastener schedule for fastener size and spacing. Fasteners should only be secured to the opening when it is level, plumb, true, and square. Follow the appropriate fastener schedule for fastener size and spacing. Fasteners should be selected and installed to secure the weight, wind load, and temperature variations of this product to meet current building codes, applicable for the region. Projected windows are not self-supporting and require support and bracing.

Check this unit for ease of operation and that it is in good working condition. It is important that all weep holes remain unobstructed. It is the end-user's responsibility to periodically check & clean weep hole opens and channels of and obstruction or debris. Clean using only mild detergents and non-etching cleaning agents. Do not use hydrocarbon fuels or solvents, paint removers, aggressive alkaline, or abrasive cleaners, cleaners containing trisodium phosphate, organic solvents, strong soaps, or detergents to clean this product.

The responsibility for selection of window products to meet any applicable local laws, building codes, ordinances or other safety requirements rest solely with the architect, building owner or contractor.

INSTALLATION INSTRUCTIONS

- 1. Allow 1/4" to 1/2" vertical and horizontal clearance for window rough opening.
- 2. Set window frame in opening and install PLUMP, SQUARE, and LEVEL.
- 3. SASHES MUST BE CLOSED AND LOCKED DURING INSTALLATION.
- 4. Fasten frame securely. Do not twist or bow frame.
- 5. Handle windows by jambs and not by head.
- 6. Keep siding 1/4" off frame head on fin products.
- 7. Do not drill any holes in the window sill.
- 8. All vertical and horizontal joint or voids created during field mulling must be sealed to prevent water intrusion.

Do not power wash or acid wash windows.

RECOMMENDED SCREW ORIENTATION Screws should be located at each corner and at every nail fin hole location (Approximately 9" - 10" apart).

Screen Disclaimer: Do not leave children unattended when the window is opened or unlocked. Screens are easily removed from inside and are not designed as a safety restraint.