

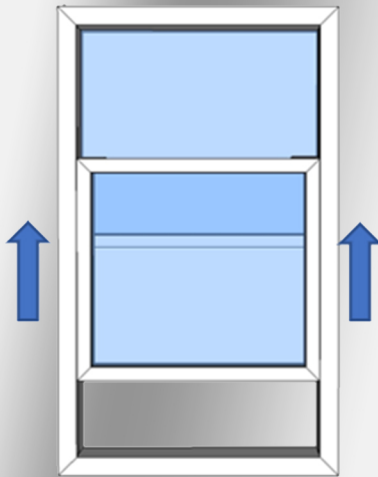


# Pocahontas Aluminum Company inc.



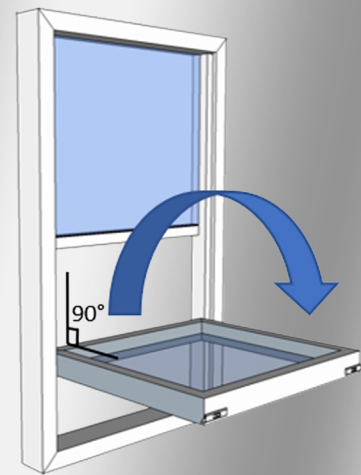
## Vinyl Sash Removal

### 1. RAISE



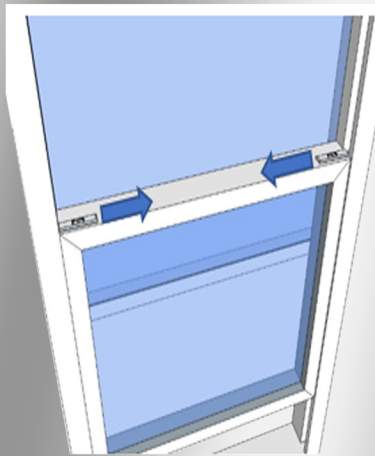
Raise sash approx. 12" from the closed position.

### 3. SWING



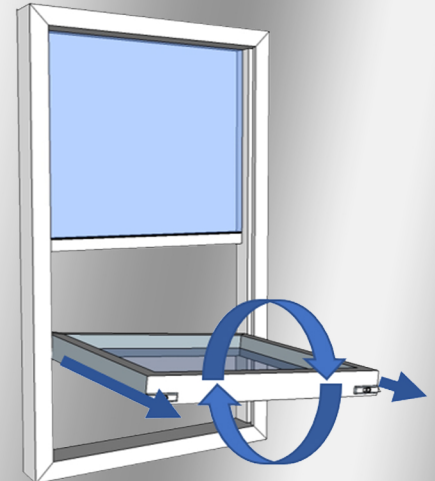
On top of sash squeeze tilt latches inward toward center.

### 2. SQUEEZE



Swing window towards you 90 degrees while maintaining pressure on window.

### 4. ROTATE & REMOVE



Grip the sides of the sash and with even pressure rotate one side up and one side down allowing sash to be removed from frame.

5. Reinstall in reverse order.